

Product data sheet

Specifications



Pendant control station, Harmony XAC, plastic, yellow 6 push buttons with 1NO

XACA671

Main

Range of product	Harmony XAC
Product or component type	Pendant control station
Device short name	XACA

Complementary

Control station type	Double insulated
Enclosure material	Polypropylene
Electrical circuit type	Control circuit
enclosure type	Complete ready for use
Control station application	Control of single speed hoist motor
Control station composition	6 push-buttons
Control button type	First push-button 1 NO raise, slow Second push-button 1 NO lower, slow Fourth push-button 1 NO left, slow Third push-button 1 NO right, slow Fifth push-button 1 NO forward slow Sixth push-button 1 NO reverse, slow
Product compatibility	ZB2BE101 for each direction
Mechanical interlocking	With mechanical interlocking between pairs
Control station colour	Yellow
Connections - terminals	Screw clamp terminals, 1 x 0.5...1 x 2.5 mm ² without cable end Screw clamp terminals, 1 x 0.5...2 x 1.5 mm ² with cable end
Standards	CSA C22.2 No 14 UL 508 IEC 60947-5-1 IEC 60204-32
Product certifications	CCC GOST
Protective treatment	TH
Ambient air temperature for operation	-13...158 °F (-25...70 °C)
Ambient air temperature for storage	-40...158 °F (-40...70 °C)
Vibration resistance	15 gn (f= 10...500 Hz) conforming to IEC 60068-2-6
Shock resistance	100 gn IEC 60068-2-27
Overvoltage category	Class II conforming to IEC 61140
IP degree of protection	IP65 conforming to IEC 60529
IK degree of protection	IK08 conforming to IEC 62262

Disclaimer: This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications

Mechanical durability	1000000 cycles
Cable entry	Rubber sleeve with stepped entry 0.3...1.02 in (8...26 mm)
Contact code designation	A600 AC-15, Ue = 240 V, Ie = 3 A IEC 60947-5-1 appendix A A600 AC-15, Ue = 600 V, Ie = 1.2 A IEC 60947-5-1 appendix A Q600 DC-13, Ue = 250 V, Ie = 0.27 A IEC 60947-5-1 appendix A Q600 DC-13, Ue = 600 V, Ie = 0.1 A IEC 60947-5-1 appendix A
[Ithe] conventional enclosed thermal current	10 A
[UI] rated insulation voltage	600 V 3)
[Uimp] rated impulse withstand voltage	6 kV IEC 60947-1
Contact operation	Slow-break
Maximum resistance across terminals	25 MOhm
Operating force	10 N push-button
Short-circuit protection	10 A fuse protection cartridge gG
Rated operational power in W	40 W DC-13 1000000 cycles 60 cyc/mn 120 V 0.5 inductive IEC 60947-5-1 appendix C 48 W DC-13 1000000 cycles 60 cyc/mn 48 V 0.5 inductive IEC 60947-5-1 appendix C 65 W DC-13 1000000 cycles 60 cyc/mn 24 V 0.5 inductive IEC 60947-5-1 appendix C
Terminals description ISO n°1	(13-14)NO
Terminal identifier	(11-12)NC (13-14)NO
Net weight	1.90 lb(US) (0.86 kg)

Packing Units

Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	3.346 in (8.500 cm)
Package 1 Width	3.543 in (9.000 cm)
Package 1 Length	22.441 in (57.000 cm)
Package 1 Weight	31.570 oz (895.000 g)
Unit Type of Package 2	S06
Number of Units in Package 2	42
Package 2 Height	29.528 in (75.000 cm)
Package 2 Width	23.622 in (60.000 cm)
Package 2 Length	31.496 in (80.000 cm)
Package 2 Weight	112.736 lb(US) (51.136 kg)

Contractual warranty

Warranty (in months)	18
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Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)

 Environmental footprint	
Total lifecycle Carbon footprint	8 kg CO2 eq.
Carbon footprint of the manufacturing phase [A1 to A3]	5 kg CO2 eq.
Carbon footprint of the distribution phase [A4]	0.1 kg CO2 eq.
Carbon footprint of the installation phase [A5]	0.2 kg CO2 eq.
Carbon footprint of the use phase [B2, B3, B4, B6]	0 kg CO2 eq.
Carbon footprint of the end-of-life phase [C1 to C4]	2 kg CO2 eq.
Environmental Disclosure	Product Environmental Profile

Use Better

 Materials and Substances	
Packaging made with recycled cardboard	Yes
Packaging without single use plastic	Yes
EU RoHS Directive	Compliant
REACH Regulation	Free of Substances of Very High Concern above the threshold

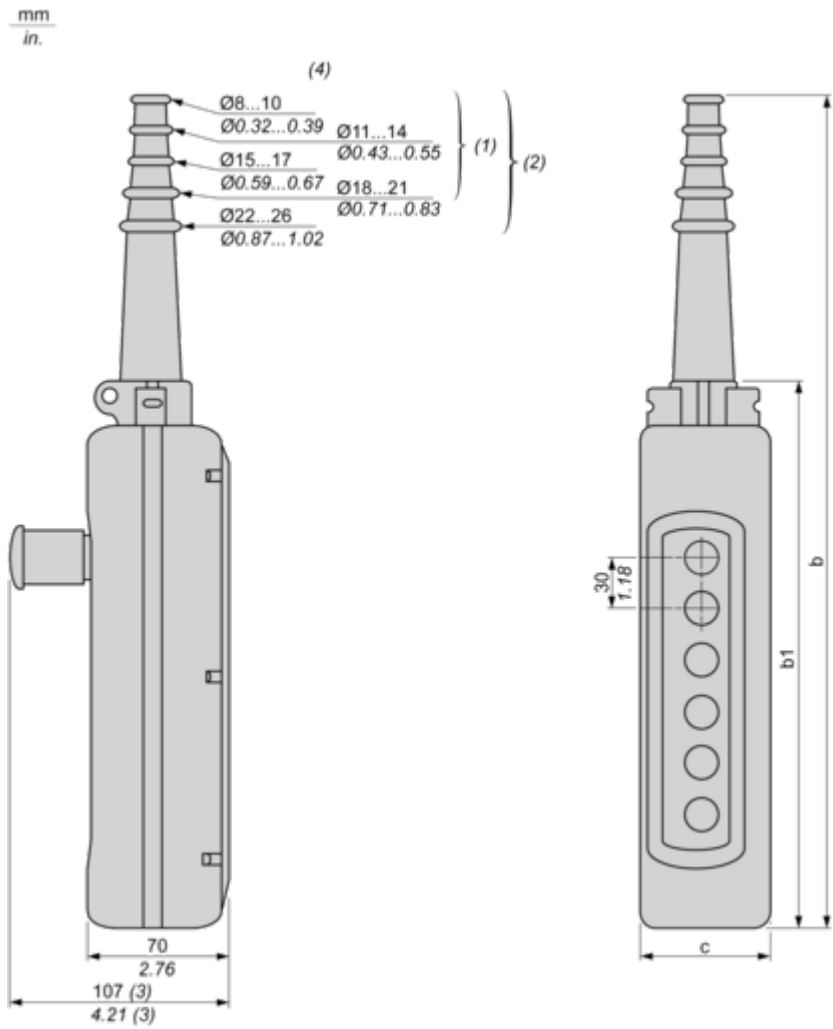
Use Again

 Repack and remanufacture	
Recyclability potential, in %	32
Circularity Profile	No need of specific recycling operations
Take-back	No
WEEE Label	 The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins

Dimensions Drawings

Dimensions

Below drawing shows a product with 6 cut-outs. Select the number of cut-outs according to the product characteristics in order to get b, b1 and c dimensions.



- (1) For 2 and 3-way XAC A stations.
(2) For 4 to 8-way XAC A stations.
(3) With trigger action Emergency stop head operator
(4) Internal ø

Dimensions in mm

Number of cut-outs	2	3	4	5	6	8	12
b	314	314	440	440	500	560	680
b1	190	190	250	250	310	370	490
c	80	80	80	80	80	80	92

Dimensions in in.

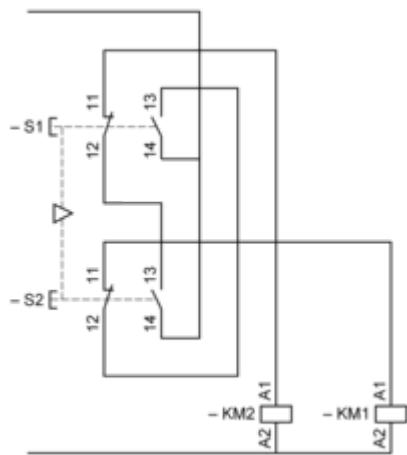
Number of cut-outs	2	3	4	5	6	8	12
b	12.36	12.36	17.32	17.32	19.68	22.05	26.77
b1	7.48	7.48	9.84	9.84	12.20	14.57	19.29

Number of cut-outs	2	3	4	5	6	8	12
c	3.15	3.15	3.15	3.15	3.15	3.15	3.62

Connections and Schema

Control of Single-Speed Reversing Motor

With ZBE2BE101 + ZB2BE102 contacts blocks, to be ordered separately



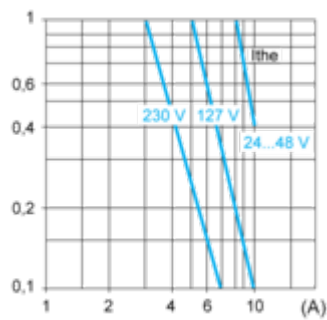
Performance Curves

Rated Operational Power

AC Supply 50/60 Hz Inductive Circuit

Operating rate: 3600 operating cycles/hour. Load factor: 0.5.

Millions of operating cycles, AC-15 utilization category



I_{the} Thermal current

(A) Current

DC Supply

Operating rate: 3600 operating cycles/hour. Load factor: 0.5.

Power broken in W for 1 million operating cycles, DC-13 utilization category

Voltage	V	24	48	120
Inductive circuit	W	65	48	40

Image of product / Alternate images

Alternative





